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Annual Performance Testing of Tracer Gas and Tracer Aerosol Detectors for use in Radionuclide NESHAP Compliance Testing Title:

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Annual Performance Testing of Tracer Gas and Tracer Aerosol Detectors for use in Radionuclide NESHAP Compliance Testing

BACKGROUND

Los Alamos National Laboratory's (LANL's) compliance with Radionuclide NESHAP¹ regulations is managed by the Radionuclide Air Emissions Management (RAEM) team, part of LANL's Compliance Programs group (EPC-CP). One area of the Radionuclide NESHAP addresses requirements for siting a stack sample system.

Prior to commissioning a new stack sampling system, the ANSI Standard² for stack sampling requires that the stack sample location must meet several criteria, including uniform mixing of tracer gas (sulfur hexafluoride, SF₆) and tracer aerosol (liquid oil droplets) in the air stream. For these mix tests, tracer media are injected into the stack air stream and the resulting air concentrations are measured across the plane of the stack at the proposed sampling location. The coefficient of variation of the media concentration must be under 20% when evaluated over the central 2/3 area of the stack or duct. The instruments which measure these air concentrations must be tested prior to the stack tests in order to ensure their linear response to varying air concentrations of either tracer gas or tracer aerosol.

This memo documents the most recent performance tests of the sulfur hexafluoride detectors for use in stack gas mixing tests, as well as the functional trending test on a pair of optical particle counters, comparing results from a non-calibrated instrument to a calibrated instrument.

The instruments used in tracer gas and aerosol mix testing cannot be locally calibrated by the LANL Standards and Calibration Laboratory, so they would normally be sent off-site for factory calibration by the vendor. However, the vendor for aerosol particle counters cannot perform a factory calibration on instruments after they have been used in hazardous settings, e.g., within a radiological facility with potential airborne contamination. Therefore, a factory-calibrated instrument and a "working" unit used in radiological facilities are exposed to the same clean air stream, with varying concentrations of aerosol, and the relationship between the readings on the two instruments is evaluated.

Similarly, the vendor supplying the SF₆ detectors does not provide factory calibration. Therefore, these detectors are exposed to an air stream with uniformly varying

¹ The term Radionuclide NESHAP or Rad-NESHAP refers to the National Emissions Standards for Hazardous Air Pollutants, regarding air emissions of radionuclides. This standard is put forth in Title 40 of the Code of Federal Regulations, Part 61, Subpart H, "National Emission Standards for Emissions of Radionuclides Other Than Radon from Department of Energy Facilities."

² American National Standards Institute ANSI N13.1-1999, "Sampling and Monitoring Releases of Airborne Radioactive Substances form the Stacks and Ducts of Nuclear Facilities." Incorporated by reference into 40 CFR 61, Subpart H, above.

concentrations, and the linearity of the response is evaluated. The performance tests described in this document are intended to demonstrate the reliable performance of the test instruments for the specific tests used in stack flow characterization.

METHODS

Sulfur Hexafluoride Detector Tests

Sulfur hexafluoride (SF₆) is used as the tracer gas to evaluate uniformity in gas mixing within the stack. The instrument of choice for this type of measurement is the InfraRan gas analyzer, by Wilkes Instruments. This instrument's ideal range is 0-3 parts per million (ppm), with a calibrated range up to 5 ppm. The instrument is portable, has a fast response, and can log data for later off-line evaluation. While an absolute calibration is not needed, the unit must accurately measure variations in SF₆ concentration in order to evaluate gas mixing across the stack profile. A linear response between air concentration and instrument response is desired to allow easy comparison between measurement points. Two instruments were tested, dubbed "Detector 91" and "Detector 92" based on their LANL property numbers.

In prior years^{3,4}, the SF₆ response was measured by injecting known amounts of SF₆ into the test isolation chamber maintained by the Radiation Protection Services group at LANL. In this case, gas analyzers were continuously measuring SF₆ concentration inside the chamber as a series of injections are made. However, due to COVID-19 issues, the RP-SVS chamber was not available this year. Instead, RAEM staff performed the test using the team's wind tunnel at Technical Area 35, injecting SF₆ directly from a pressure bottle into the wind tunnel duct and varying the duct speed and gas injection pressure to determine linearity of response.

We performed a series of tests on January 8, 2021. The first test was simply designed to evaluate trending and response to varying levels of SF₆. Gas was injected into the duct, and the injection rate was adjusted until a stable reading was achieved. The concentration in the duct was then changed by varying the injection rate or adjusting the fan flow rate; a higher flow decreases the concentration and lower flow will increase the duct concentration. While this test showed excellent trending and response, there was no way to establish linearity between injection rate and instrument response. The trend plot from this first test appears in Figure 1.

A second test was performed, using the fine control of the regulator to provide a measureable injection level, starting at 2 psi. The fan stayed steady at the 80% power level. The injection pressure was then increased to provide a quantifiable level of change. While we are not attempting to calculate an absolute flow rate based on the pressure level, the pressure reading will allow a numerical evaluation of the changing rate of increase. At each pressure level, a series of measurements were made for each

³ LA-UR-08-07829, "SF6 Detector Performance Test Results," Transmitted in memo ENV-EAQ:08-267, Rebecca Lattin and David Fuehne, November 12, 2008.

⁴ LA-UR-17-25161, "Performance Testing of Tracer Gas and Tracer Aerosol Detectors for use in Radionuclide NESHAP Compliance Testing," David Fuehne and Rebecca Lattin, June 28, 2017.

detector. We used the trend line feature in Excel to determine a curve fit, and the "adjusted R-square" was used to estimate linearity of the curve. The results of this test appear in Figure 2.

The third test was a repeat of the second test, but with the fan speed maintained at 50% power. Time constraints limited the number of test runs for this final test. Results of the third test appear in Figure 3. Complete data from these three tests appear in Attachment 1.

It should be noted that the InfraRan instrument reads out in parts per million (PPM), but this value is not corrected for ambient air pressure or temperature. This corresponds to the Permissible Exposure Limits (PEL) established by the Occupational Safety and Health Administration (OSHA), which are "fixed and not subject to corrections for temperature and pressure." [NIOSH Manual for Analytical Methods, Appendix B]. The InfraRan effectively measures the number of molecules of the gas of interest then converts that to a ppm value assuming standard temperature and pressure conditions. [Electronic communication with Wilkes Instruments personnel, Nov 5 2008.]

Aerosol Detector Tests

The aerosol detector testing is more complicated, since one cannot inject controlled amounts of 10-micron particles into an isolation chamber. Instead, a calibrated instrument is used to evaluate the response of the field unit used in radiological facility testing. The non-calibrated field unit and the calibrated unit are set up with nearly identical extraction systems and collocated in the air stream at the EPC Division test duct at TA-35-0034. Using a cylinder of compressed air and a fuel oil nozzle, a liquid oil aerosol is generated from vegetable oil and injected into the duct. Varying aerosol concentrations are obtained by varying the wind tunnel duct fan speed. One can also adjust aerosol concentrations by varying compressor pressures or injector nozzle orientation, but the fan speed is the easiest to control and easiest method to achieve dramatically different aerosol concentration results.

The instruments used for measuring particulates in this situation are AeroTrak portable particle counters made by TSI Inc. These instruments can measure particles from $0.3~\mu m$ in size up to $25~\mu m$ in size. EPC-CP uses the $5~\mu m$ and the $10~\mu m$ bins for measurements as these are the typical particle size seen in stack sampling. These detectors have a quick response, are portable, and can log data as needed. An absolute calibration is not needed to evaluate particulate mixing within a stack, just a relative comparison between points. Therefore, the trends of the non-calibrated detector was compared to the trends of the calibrated detector within the same air stream to ensure that the non-calibrated unit accurately measures the variability of concentration of particulates.

The AeroTrak instruments were set up to take one minute counts of particulates in the air stream when the "count" button was pushed. Prior to testing, the instruments were operated with a HEPA filter in place to verify zero. Background measurements were then taken to determine the baseline in the duct air stream. Next, vegetable oil aerosol

was generated and injected into the wind tunnel duct. The fan speed was varied in order to vary the concentration of oil particles reaching the detectors.

On January 8, 2021, EPC-CP took a series of measurements at varying fan speeds. Both instruments were zeroed for a series of measurements. Then a series of background measurements were taken. With the aerosol entering the air stream, four measurements were taken at each of five different fan speeds: 35%, 70%, 25%, 80%, and 50%. Finally, more background measurements were taken with the aerosol removed from the air stream, and additional measurements were taken with the zero filters installed on the particle counters.





All data collected from the tests were entered into an Excel spreadsheet to graph the trends of both detectors. In the images above, one can see that there are more bends and horizontal runs in the transfer tubing for the calibrated detector 02 (left) than for the field detector 03 (right). As expected, this resulted in lower readings for the calibrated unit detector 02.

The ratio of the field instrument counts to the calibrated instrument counts was calculated at each point; the coefficient of variance (COV) was determined for this ratio. The field unit is considered usable if the ratio between the field unit and calibrated unit remains fairly constant. Complete results from these tests can be found in Attachment 2.

EQUIPMENT

Sulfur Hexafluoride Detector Tests

- Wilks InfraRan Specific Vapor Analyzer, calibrated to sulfur hexafluoride
 - o Model # 405-2000-1017; Serial Number 147; LANL Property # 11145<u>91</u> referred to as "Detector 91"

- o Model # 405-2000-1017; Serial Number 148; LANL Property # 11145<u>92</u> referred to as "Detector 92"
- Pressure cylinder of commercial grade sulfur hexafluoride
- Pressure regulator and manifold, LANL Pressure System #3653
- Various transfer tubing
- Extraction tubing affixed to bent metal; ensures both detectors measure the same point in the air duct.

Aerosol Detector Tests

- TSI AeroTrak Portable Particle Counter
 - Model # APC 9310-01N; Serial Number 931009360<u>02</u>; referred to as "Detector 02;"
 LANL Property # 1212264;
 Factory calibrated in January 2020; expires 1/27/2021.
 - Model # APC 9310-01N; Serial Number 931009360<u>03</u>;
 Referred to as "Detector 03"
 LANL Property # 1212265 (non-calibrated)
- Pressure cylinder of compressed air
- Pressure regulator and manifold, LANL Pressure System #3653
- Vegetable oil
- Various transfer tubing

Aerosol Sample Extraction Manifold

- Two bent copper tubes and vinyl tubing
- Pipe manifold and mount to keep tubes stationary throughout test

EVALUATION TEAM

Tests performed by: David Fuehne, EPC-CP (due to COVID-19 limitations, it is

discouraged to have multiple people in common space).

Data analysis by: David Fuehne & Rebecca Lattin, EPC-CP

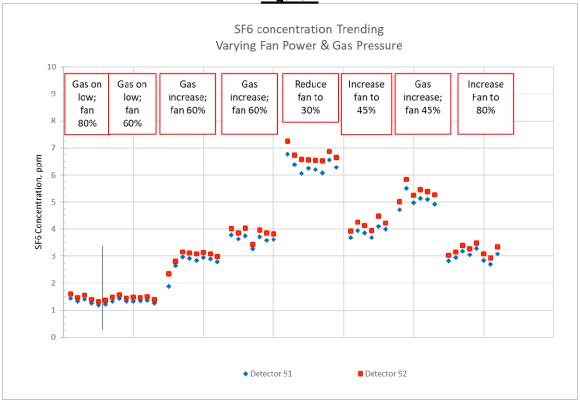
DATA

Sulfur Hexafluoride Detector Tests

The data logs from all tests for both EPC-CP instruments appear in Attachment 3. We did not attempt to log data with the detectors or electronically transfer results. Therefore, the only data available for these tests were from the hand-written records. The plots and data are broken up by detector and then by test. Data entry was verified by an independent person.

The first test evaluated the detector response to changing levels of tracer gas in the duct. While this test showed excellent trending and response, there was no way to establish linearity between injection rate and instrument response. The trend plot from this first test appears in Figure 1.

Figure 1



The second test used the regulator's fine control to allow a numerical relationship between the injection rate and detector response to be developed. We did not attempt to calculate the actual rate of injection, but the injection pressure does provide a direct relationship with the level at which the gas is entering the duct. The trend line feature in Excel can determine a curve fit between the detector response and injection pressure, and the "R-square" value will estimate the linearity of the curve. The results of this test, using all data points, appear in Figure 2. We then calculated an average concentration at each setting and plotted trend lines based on these average values. The results appear in Figure 2a.

Figure 2

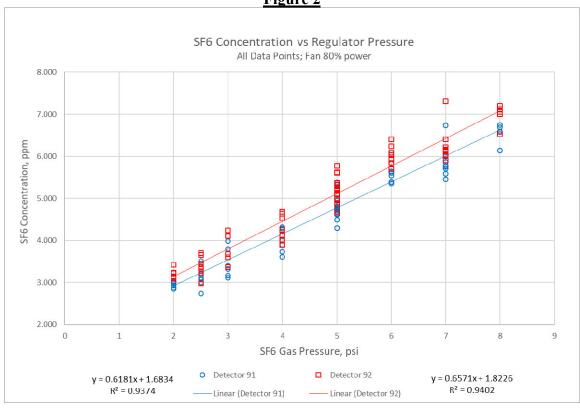
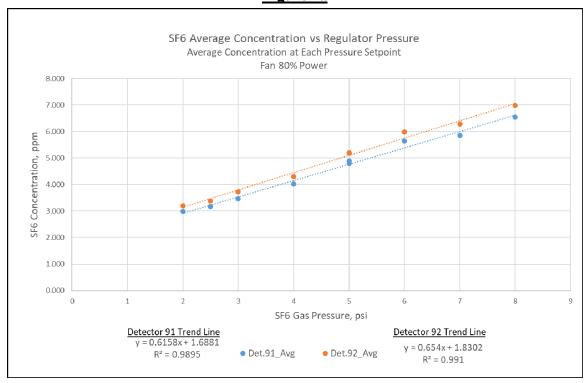


Figure 2a



The third test was a repeat of the second test but at a lower fan speed. Time constraints limited the number of test runs for this final test. Results of the third test appear in Figure 3, with all data points included in the analysis. Again, the average values at each injection pressure set point were calculated. The plot and trend line from the average values appears as Figure 3a.

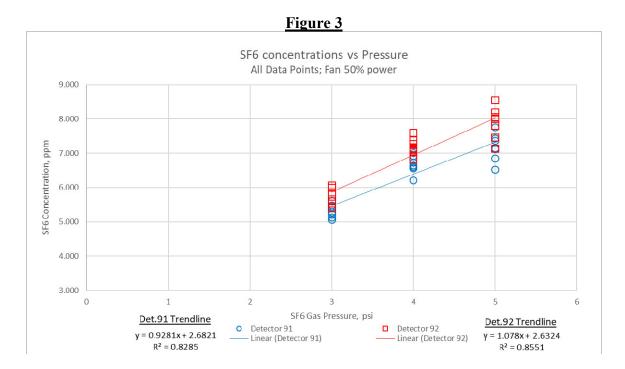
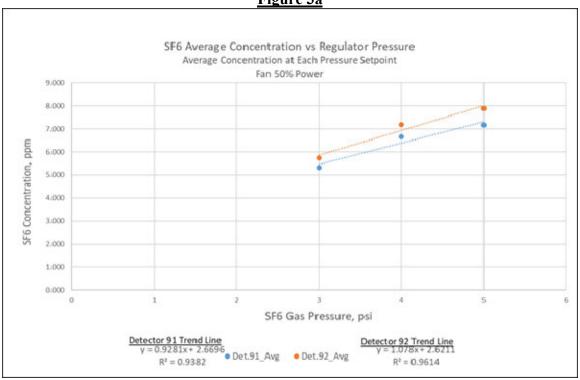


Figure 3a



Aerosol Detector Tests

Attachment 2 shows the hand-logged data for both aerosol detectors that were entered into an Excel spreadsheet. Both AeroTrak detectors measure 5 µm and 10 µm particles simultaneously. Since we were looking to see if our non-calibrated unit (Detector 03) trends with our calibrated unit (Detector 02), we recorded and analyzed the data for the two particle sizes separately. Data entry was verified by an independent person. Attachment 2 also shows the graphs of the data (Figures 4 and 5) to show the detectors' trends as the fan speeds, and thus aerosol concentrations, changed.

For each bin (5 micrometer and 10 micrometer), the average ratio between detector 02 and detector 03 measurements was calculated as well as the standard deviation and the coefficient of variance. Page one of Attachment 2 shows the data and the calculated average ratio, standard deviation, and COV. Figure 4 shows how each detector trended during the tests over time for the 5 micrometer bin. Figure 5 shows the same information except for the 10 micrometer bin.

Figure 4

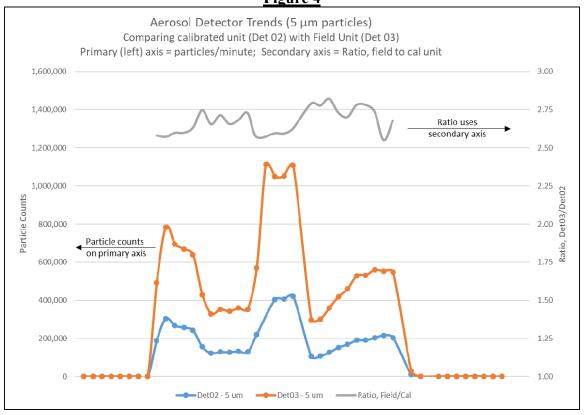
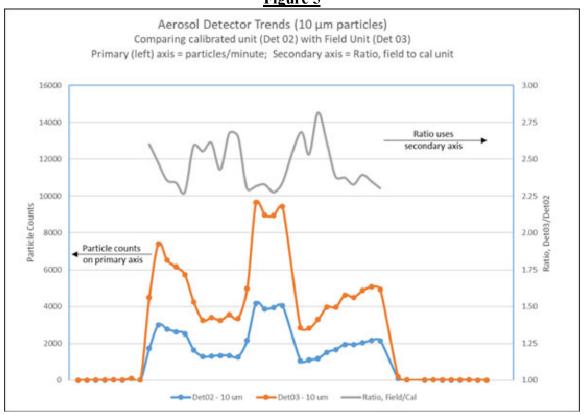


Figure 5



RESULTS & CONCLUSIONS

Sulfur Hexafluoride Detector Tests

Table 1 below shows the linearity of response evaluation for the different SF₆ tracer gas test. Linearity is determined using the "R-square" value of the trend line.

Table 1 Sulfur Hexafluoride Detector Test Results			
Test	Linear Response (R-squared)		
SF ₆ : Fan 80%; all data; Detector 91	93.74%		
SF ₆ : Fan 80%; all data; Detector 92	94.02%		
SF ₆ : Fan 80%; averaged data; Detector 91	98.95%		
SF ₆ : Fan 80%; averaged data; Detector 92	99.10%		
SF ₆ : Fan 50%; all data; Detector 91	82.85%		
SF ₆ : Fan 50%; all data; Detector 92	85.51%		
SF ₆ : Fan 50%; averaged data; Detector 91	93.82%		
SF ₆ : Fan 50%; averaged data; Detector 92	96.14%		

Focusing on the "80% fan" test which had a more comprehensive data set, results were excellent – over 90% at all data points and over 98% when comparing the average result at each point. For each test, both detectors showed a linear response to varying levels of sulfur hexafluoride and all detectors are suitable for use in Rad-NESHAP compliance measurements.

Aerosol Detector Tests

Table 2 shows the summary results of comparing the response of the two detectors. The goal is to show the field detector responds in a manner similar to the calibrated detector.

	Table 2 – Aerosol Detector Test Results Ratio of field unit (03) to calibrated unit (02)				
5 micron bin	Average Ratio	2.676			
	Standard Deviation	0.08			
	Coefficient of Variation	3.0%			
10 micron bin	Average Ratio	2.457			
Standard Deviation		0.15			
	Coefficient of Variation	6.3%			

Visual inspection of Figures 4 and 5 show that the two detectors trend together; the field unit trends similarly to the calibrated unit. Quantitatively, the ratio between the readings at different concentrations are quite close; the 5-micron bin ratio showed a 3% COV while the 10-micron bin showed a less than 10% COV. The COV for readings is based on times when aerosol injections were taking place, as opposed to using ambient background counts. Also, it is expected that the 10-micron bin would vary more widely, since larger diameter particles are more subject to losses due to extraction system design and flow rate variability. A COV of less than 10% indicates that the field detector varies similarly to the factory-calibrated unit, and the field unit is therefore suitable for the sample site testing to meet Rad-NESHAP compliance.

Attachment 1

 $Sulfur\ Hexafluoride\ Detector\ Tests-Data,\ Calculations\ \&\ Graphs$

Performance Test of Tracer Gas Detectors

Jan 8 2021

Detector 91 Detector 92 **Goal**: show Detectors trend uniformly with changing levels of tracer gas (sulfur hexafluoride).

Stack tests measure variability of tracer media across cross-section of duct.

Time	Fan Status	SF6 gas	Detector 91	Detector 92			
14:56:00	fan off	none; background	-0.025	-0.044			
15:57:00	fan off	none; background	-0.025	-0.042			
	fan off	none; background	-0.027	-0.041			
	fan off	none; background	-0.026	-0.040			
	fan off	none; background	-0.027	-0.040			
	50% power	none; background	-0.025	-0.037			
	50% power	none; background	-0.024	-0.039			
	50% power	none; background	-0.030	-0.040			
	50% power	none; background	-0.030	-0.042			
	50% power	gas on	saturated	saturated			
	80% power	gas turned off	rezero	rezero	Average for	each setti	ng
	80% power	none; background	-0.074	0.017			
	80% power	none; background	-0.078	0.010	#Bumps above zero	Det 91	Det 92
15:17:00	80% power	gas on trace	1.426	1.600	1	1.320	1.464
15:17:30	80% power	gas on trace	1.323	1.464		Х	Х
15:18:00	80% power	gas on trace	1.403	1.550		Х	Х
15:18:30	80% power	gas on trace	1.266	1.397		Х	Х
15:19:00	80% power	gas on trace	1.181	1.307		Х	Х
15:19:30	80% power; drop to 60%	gas on trace	1.221	1.358		txn	txn
15:20:00	60% power	gas on trace	1.332	1.477	1	1.339	1.474
15:20:30	60% power	gas on trace	1.436	1.570		Х	Х
15:21:00	60% power	gas on trace	1.322	1.446		Х	Х
15:21:30	60% power	gas on trace	1.325	1.474		Х	Х
15:22:00	60% power	gas on trace	1.336	1.470		Х	Х
15:22:30	60% power	gas on trace	1.368	1.501		Х	Х
15:23:00	60% power	gas on trace	1.253	1.377		Х	Х
	60% power	bump up gas				txn	txn
15:24:00	60% power	2x original	1.882	2.334		txn	txn
15:24:30	60% power	2x original	2.650	2.815	2	2.854	3.051
15:25:00	60% power	2x original	2.956	3.151		Х	х
15:25:30	60% power	2x original	2.902	3.112		X	Х
15:26:00	60% power	2x original	2.850	3.086		Х	X
15:26:30	60% power	2x original	2.945	3.133		х	Х

Performance Test of Tracer Gas Detectors Detector 91 Goal: show Detectors trend uniformly with changing levels of

Detector 91 <u>Goal</u>: show Detectors trend uniformly with changing levels of tracer gas (sulfur hexafluoride).

Stack tests measure variability of tracer media across cross-section of duct.

Time	Fan Status	SF6 gas	Detector 91	Detector 92	
15:27:00	60% power	2x original	2.893	3.084	
15:27:30	60% power	2x original	2.783	2.976	
15:28:00	60% power	bump up gas			
15:29:00	60% power	3x original	3.790	4.014	3
15:29:30	60% power	3x original	3.628	3.862	
15:30:00	60% power	3x original	3.750	4.022	
15:30:30	60% power	3x original	3.277	3.419	
15:31:00	60% power	3x original	3.718	3.952	
15:31:30	60% power	3x original	3.587	3.850	
15:32:00	60% power	3x original	3.612	3.817	
15:32:30	reduce fan speed	3x original			
15:33:00	30% power	3x original	6.771	7.255	
15:33:30	30% power	3x original	6.389	6.725	4
15:34:00	30% power	3x original	6.058	6.577	
15:34:30	30% power	3x original	6.253	6.552	
15:35:00	30% power	3x original	6.190	6.541	
15:35:30	30% power	3x original	6.081	6.517	
15:36:00	30% power	3x original	6.562	6.867	
15:36:30	30% power	3x original	6.276	6.645	
	increase fan speed	3x original			
15:38:00	45% power	3x original	3.681	3.926	
15:38:30	45% power	3x original	3.948	4.259	3
15:39:00	45% power	3x original	3.863	4.135	
15:39:30	45% power	3x original	3.692	3.945	
15:40:00	45% power	3x original	4.104	4.473	
15:40:30	45% power	3x original	3.988	4.214	
15:41:00	45% power	bump up gas			
15:41:30	45% power	4x original	4.721	5.013	
15:42:00	45% power	4x original	5.511	5.833	4
15:42:30	45% power	4x original	4.979	5.253	
15:43:00	45% power	4x original	5.125	5.454	
15:43:30	45% power	4x original	5.094	5.393	
15:44:00	45% power	4x original	4.929	5.271	

Χ

Х

txn

3.623

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3.919 x

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5.128

x x

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x x

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txn

5.441 x

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Х

Performance Test of Tracer Gas Detectors Jan 8 2021 **Goal**: show Detectors trend uniformly with changing levels of Detector 91 Detector 92 tracer gas (sulfur hexafluoride). Stack tests measure variability of tracer media across cross-section of duct. **Detector 91 Fan Status Detector 92** Time SF6 gas 15:44:30 increase fan speed 4x original txn txn 15:45:00 80% power 4x original 2.830 3.023 txn txn 15:45:30 80% power 4x original 2.939 3.156 3.234 3.013 3.188 3.386 15:46:00 80% power 4x original Х Х 15:47:00 80% power 4x original 3.056 3.267 Х Х 15:48:00 80% power 4x original 3.283 3.483 Х Х 2.844 3.077 15:48:30 80% power 4x original Х Х 15:49:00 80% power 4x original 2.706 2.936 Х Х 15:49:30 3.074 3.333 80% power 4x original Х Χ Average for each setting New approach; keep regulator coarse adjust constant; fine adjust set to 2 psi; use fine adjust to change gas level PSI Det.91 Det.92 15:53:00 80% power 2 3.027 3.240 2 2.989 3.208 2 15:53:30 80% power 2.848 3.091 Х Х Х 15:54:00 2 2.985 3.220 80% power Х Х Х 15:54:30 80% power 2 3.011 3.224 Х Х Х 2 15:55:00 80% power 3.234 3.419 Х Х Х 2 2.942 15:55:30 80% power 3.151 Х Х Х 15:56:00 80% power 2 2.878 3.109 Х Х Х 15:56:30 80% power txn txn Х 15:57:00 2.5 3.373 2.5 80% power 3.117 3.164 3.387 3.217 15:57:30 80% power 2.5 3.432 Х Х Х 2.5 15:58:00 80% power 3.207 3.448 Х Х Х 2.5 3.066 3.274 15:58:30 80% power Х Х Х 15:59:00 80% power 2.5 3.509 3.660 Х Х Х 2.740 15:59:30 80% power 2.5 2.978 Х Х Х 2.5 3.007 16:00:00 80% power 3.226 Х Х Х 2.5 3.448 3.703 16:00:30 80% power Х Х х 16:01:00 80% power txn txn Х 16:01:30 80% power 3 3.989 4.240 3 3.466 3.728 3 16:02:00 80% power 3.794 4.104 Х Х Х 3 16:02:30 80% power 3.326 3.600 Х Х Х 16:03:00 3 3.371 80% power 3.115 Х Х Х

Page 3 of 6

Performance Test of Tracer Gas Detectors Jan 8 2021 Detector 91 Goal: show Detectors trend uniformly with changing levels of

Detector 91 Goal: show Detectors trend uniformly with changing levels of tracer gas (sulfur hexafluoride).

Stack tests measure variability of tracer media across cross-section of duct.

Time	Fan Status	SF6 gas	Detector 91	Detector 92
16:03:30	80% power	3	3.405	3.679
16:04:00	80% power	3	3.164	3.373
16:04:30	80% power			
16:05:00	80% power	4	4.282	4.527
16:05:30	80% power	4	3.900	4.123
16:06:00	80% power	4	4.315	4.678
16:06:30	80% power	4	4.288	4.640
16:07:00	80% power	4	3.735	4.016
16:07:30	80% power	4	4.001	4.253
16:08:00	80% power	4	3.615	3.902
16:08:30	80% power			
16:09:00	80% power	5	4.817	5.193
16:09:30	80% power	5	5.335	5.617
16:10:00	80% power	5	4.722	5.111
16:10:30	80% power	5	4.957	5.245
16:11:00	80% power	5	4.614	4.979
16:11:30	80% power	5	4.623	4.845
16:12:00	80% power	5	5.381	5.606
16:12:30	80% power	5	4.681	5.005
16:13:00	80% power			
16:13:30	80% power	6	5.539	5.840
16:14:00	80% power	6	5.614	5.940
16:14:30	80% power	6	5.387	5.693
16:15:00	80% power	6	5.832	6.236
16:15:30	80% power	6	6.085	6.404
16:16:00	80% power	6	5.350	5.692
16:16:30	80% power	6	5.637	6.030
16:17:00	80% power	6	5.647	6.087
16:17:30	80% power			
16:18:00	80% power	7	5.590	6.141
16:18:30	80% power	7	5.456	5.903
16:19:00	80% power	7	6.730	7.304
16:19:30	80% power	7	5.995	6.400

X	Х	Х
X	Х	х
Χ	Х	Х
4	4.019	4.306
Χ	Х	Х
Χ	Х	Х
Χ	Х	Х
Χ	Х	Х
Χ	X	Х
Χ	Х	Х
Χ	txn	txn
5	4.891	5.200
Χ	X	Х
Χ	Х	Х
Χ	X	Х
Χ	X	Х
Χ	X	Х
X	Х	Х
Χ	X	Х
X	txn	txn
6	5.636	5.990
X	Х	Х
Χ	X	Х
X	Х	Х
Χ	X	Х
X	Х	Х
X	Х	Х
X	Х	Х
X	txn	txn
7	5.859	6.284
X	X	Х
X	Х	Х
X	X	Х

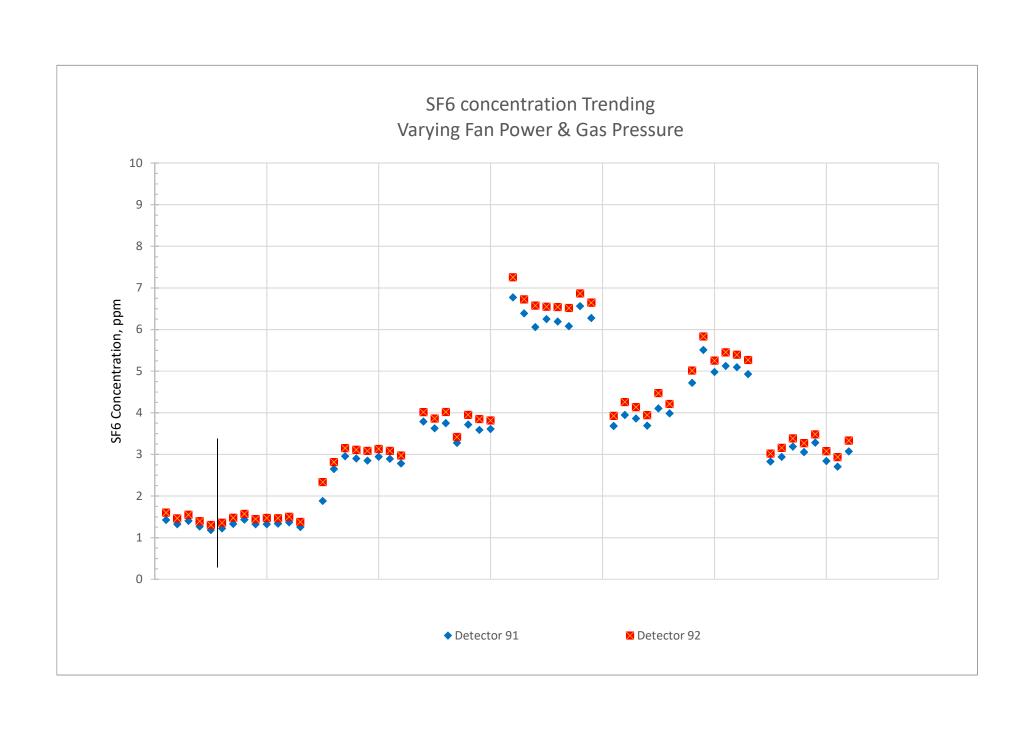
Performance Test of Tracer Gas Detectors Jan 8 2021 Detector 91 Goal: show Detectors trend uniformly with changing levels of tracer gas (sulfur hexafluoride). Detector 92 Stack tests measure variability of tracer media across cross-section of duct.

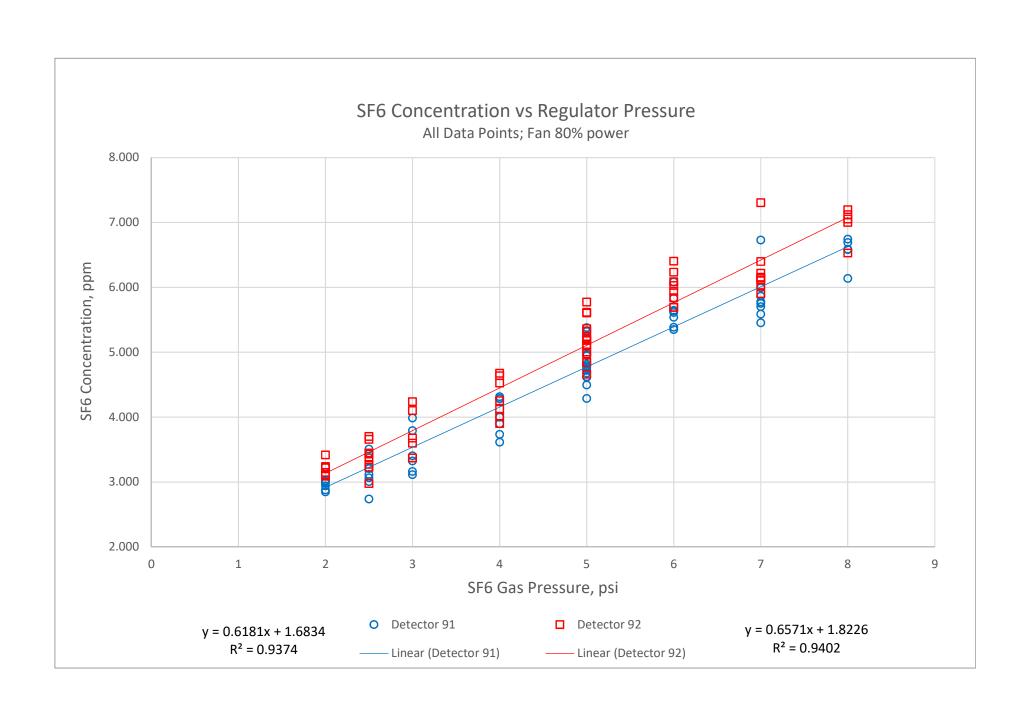
Time	Fan Status	SF6 gas	Detector 91	Detector 92			
16:20:00	80% power	7	5.752	6.113	X	X	X
16:20:30	80% power	7	5.705	6.036	X	X	X
16:21:00	80% power	7	5.865	6.218	X	X	X
16:21:30	80% power	7	5.778	6.157	X	X	X
16:22:00	80% power				X	txn	txn
16:22:30	80% power	8	6.587	7.001	8	6.549	6.981
16:23:00	80% power	8	6.744	7.198	X	X	X
16:23:30	80% power	8	6.583	7.053	X	X	x
16:24:00	80% power	8	6.140	6.530	X	X	X
16:24:30	80% power	8	6.691	7.121	X	X	X
16:25:00	80% power				X	txn	txn
16:25:30	80% power	5	4.961	5.322	5	4.791	5.184
16:26:00	80% power	5	5.320	5.775	X	X	X
16:26:30	80% power	5	4.947	5.365	X	X	X
16:27:00	80% power	5	4.748	5.182	X	Х	x
16:27:30	80% power	5	4.498	4.843	X	X	X
16:28:00	80% power	5	4.770	5.116	X	Х	X
16:28:30	80% power	5	4.290	4.662	X	X	x
16:29:00	80% power	5	4.792	5.208	X	Х	Х
					New test; 50% fan power		
	decrease fan power	stay 5 psi			PSI	Det.91	Det.92
16:31:00	50% power	5	7.123	7.796	5	7.172	7.886
16:31:30	50% power	5	6.526	7.134	X	X	X
16:32:00	50% power	5	7.368	8.059	X	X	X
16:32:30	50% power	5	7.149	8.012	X	X	x
16:33:00	50% power	5	6.851	7.467	X	X	x
16:33:30	50% power	5	7.429	8.196	X	X	X
16:34:00	50% power	5	7.761	8.540	X	X	X
16:34:30	50% power				X	txn	txn
16:35:00	50% power	3	5.123	5.534	3	5.316	5.730
16:35:30	50% power	3	5.615	6.060	X	х	X
16:36:00	50% power	3	5.424	5.814	x	X	X
16:36:30	50% power	3	5.223	5.659	x	х	X

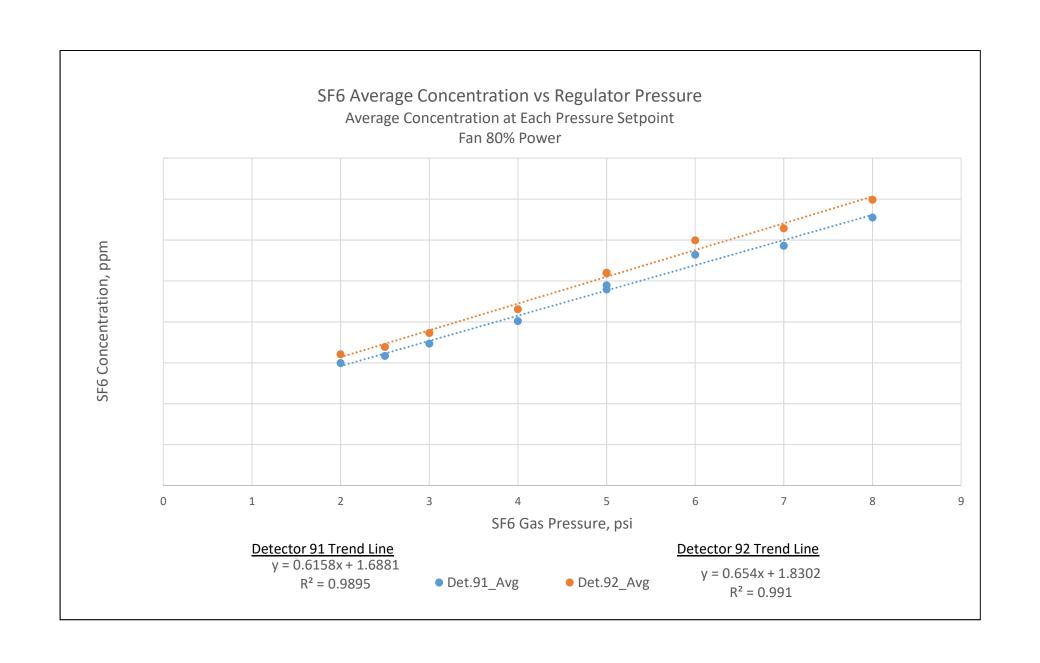
Performance Test	t of Tracer Gas Detectors		Jan 8 2021
Detector 91	Goal : show Detectors trend uniformly with chang	ing levels of	
Detector 92	tracer gas (sulfur hexafluoride).		
	Stack tests measure variability of tracer media across cross-section of duct.		

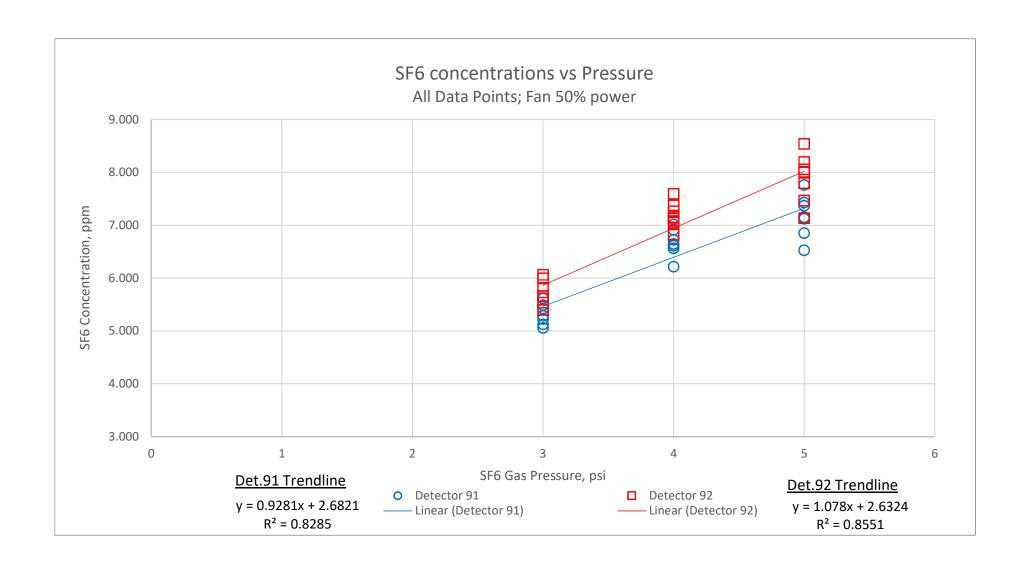
Time	Fan Status	SF6 gas	Detector 91	Detector 92
16:37:00	50% power	3	5.058	5.397
16:37:30	50% power	3	5.284	5.655
16:38:00	50% power	3	5.487	5.993
	50% power			
16:39:30	50% power	4	6.614	7.081
16:40:00	50% power	4	6.913	7.376
16:40:30	50% power	4	6.216	6.820
16:41:00	50% power	4	7.013	7.594
16:41:30	50% power	4	6.565	7.045
16:42:00	50% power	4	6.647	7.155
16:42:30	50% power	4	6.724	7.266
16:43:00	50% power	4	6.563	7.124
	50% power			
16:44:30	50% power	off	0.032	0.147
	50% power			
16:51:00	50% power	off	-0.070	0.041

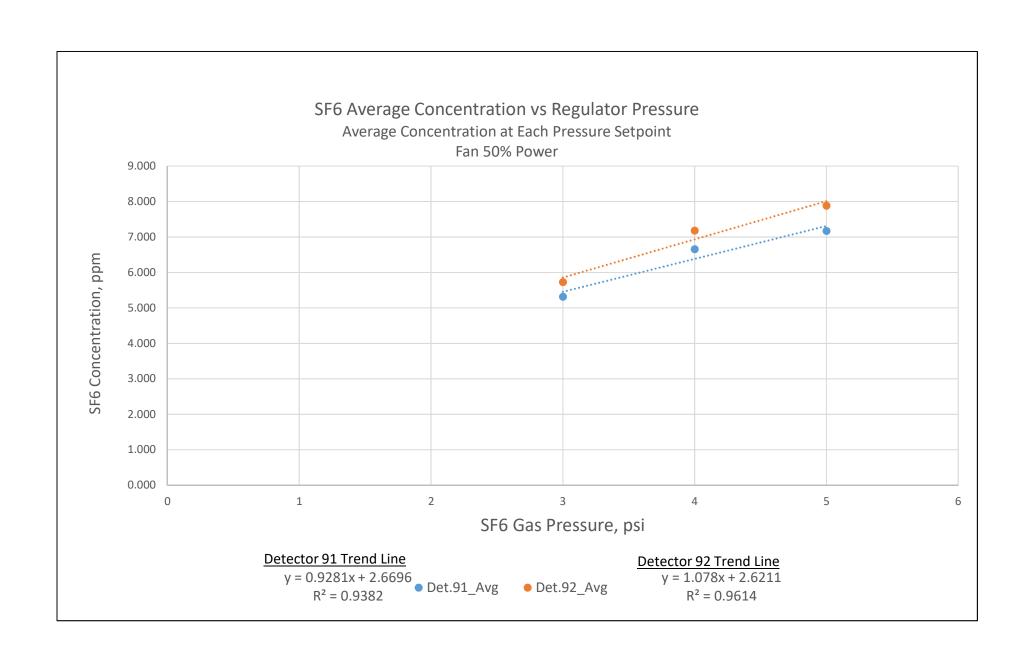
Х	X	X
X	X	x
Х	X	X
X	txn	txn
4	6.657	7.183
X	X	x
X	X	x
X	X	х
X	X	x
X	X	х
X	X	x
X	X	х











Attachment 2

Aerosol Particle Counter Tests - Data, Calculations, & Graphs

Functional Test of aerosol particle counter

Jan.2021

Detector 02 - Calibrated <u>Detector 03</u> - Field Unit

Goal: show Detector 3 (field unit, non-calibrated) varies similarly to the calibrated unit Detector 2.

Det3 can't be cal'd after use in rad area Stack tests measure variability of aerosol across cross-section of duct.

Status	Det02 - 5 um	Det02 - 10 um
Zero Check 1	0	0
Zero Check 2	0	0
no aerosol; fan off	115	2
no aerosol; fan off	91	1
no aerosol; fan off	93	5
no aerosol; fan off	104	1
no aerosol; fan 35%	543	85
no aerosol; fan 35%	138	4
aerosol on; fan 35%	190158	1730
aerosol on; fan 35%	304611	2996
aerosol on; fan 35%	267628	2763
aerosol on; fan 35%	257182	2633
aerosol on; fan 35%	242544	2514
aerosol on; fan 70%	156408	1642
aerosol on; fan 70%	124128	1277
aerosol on; fan 70%	129689	1303
aerosol on; fan 70%	128736	1340
aerosol on; fan 70%	134041	1326
aerosol on; fan 70%	129409	1265
aerosol on; fan 25%	221602	2166
aerosol on; fan 25%		4170
aerosol on; fan 25%	404385	3860
aerosol on; fan 25%	405378	3932
aerosol on; fan 25%	421807	4030
fan to 80%		
aerosol on; fan 80%	106675	1065
aerosol on; fan 80%	108567	1111
aerosol on; fan 80%	127805	1177
aerosol on; fan 80%	153364	1520
fan to 50%	170025	1664
aerosol on; fan 50%	190336	1949
aerosol on; fan 50%	191214	1935
aerosol on; fan 50%	204524	2034
aerosol on; fan 50%	216903	2159
aerosol on; fan 50%	204385	2141
aerosol shut off; fan 50%		
aerosol shut off; fan 50%	10574	96
aerosol shut off; fan 50%	431	4
missed reading during cleanu	i e	
aerosol shut off; fan 50%	197	1
aerosol shut off; fan 50%	277	17
fan off; aerosol off	294	2
fan off; aerosol off	257	1

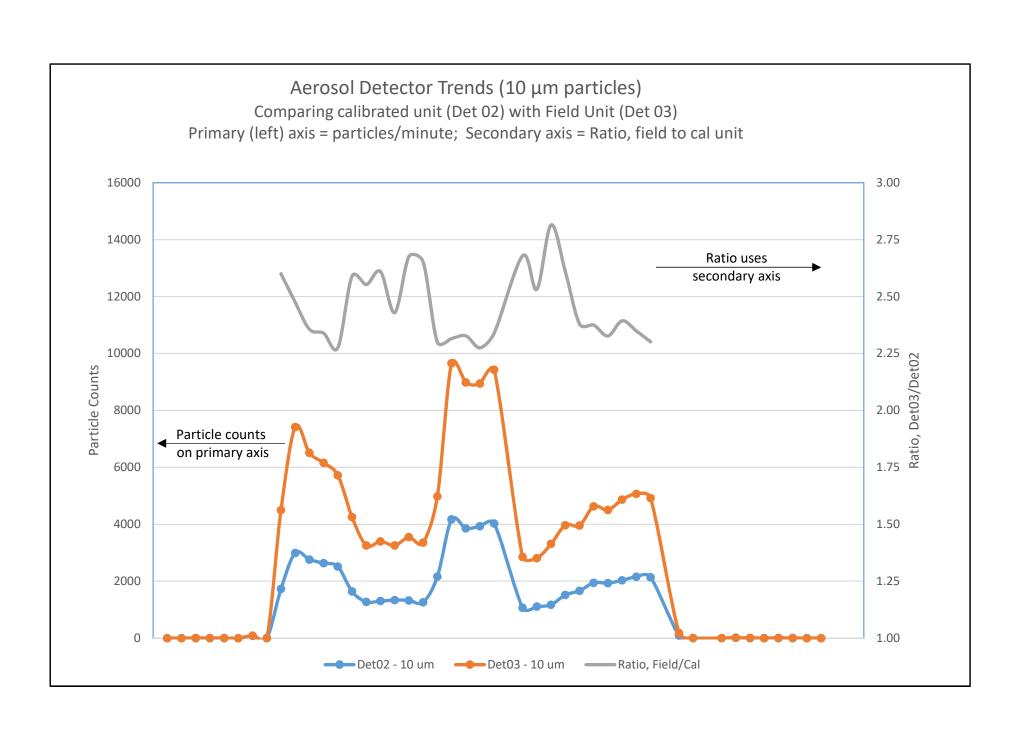
Det03 - 5 um	Det03 - 10 um	
0	0	
0	0	
242	5	
236	9	
243	3	
261	3	
1154	87	
318	7	
490946	4499	
783820	7415	
695608	6511	
668609	6159	
638430	5722	
429706	4253	
329534	3260	
352110	3401	
341994	3256	
359572	3549	
353136	3355	
569850	4982	
1113374	9657	
1049923	8985	
1051699	8946	
1108185	9429	
297665	2854	
301434	2813	
360632	3313	
418783	3968	
459381	3961	
529250	4629	
531832	4503	
559486	4869	
553093	5072	
547391	4928	
30743	181	
1288	8	
619	6	
677	14	
907	11	
833	3	

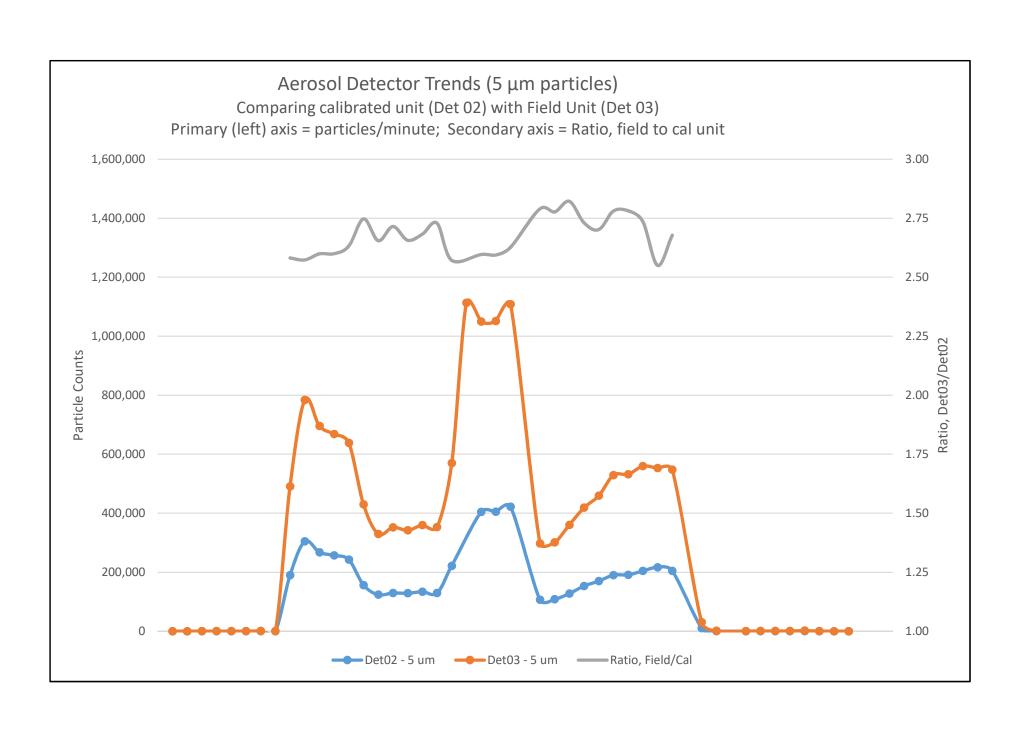
Functional Test of aerosol particle counterJan.2021Detector 02 - Calibrated
Detector 03 - Field UnitGoal: show Detector 3 (field unit, non-calibrated)
varies similarly to the calibrated unit Detector 2.

Status	Det02 - 5 um	Det02 - 10 um
fan off; aerosol off	593	2
fan off; aerosol off	103	3
Zero Check	0	0

Det3 can't be cal'd after use in rad area Stack tests measure variability of aerosol across cross-section of duct.

Det03 - 5 um	Det03 - 10 um
1899	13
286	5
0	0
0	0
0	0
0	0





Functional Test of a	aerosol particle counter	Five Micro	n Size Bin	Ten Micr	on Size Bin
Detector 02 - calibrated unit	Goal : show Detector 3 (field unit, non-calibrated)	2.676	Average Ratio of (Det2/Det3)	2.457
Detector 03 - Field Work unit	varies similarly to the calibrated unit Detector 2.	0.08	Std Dev of Ratio, (Det2/Det3)	0.15
Det3 cannot be calibrated after use in rad area	Stack tests measure variability of aerosol across cross-section of duct.	3.0%	Coef. of Variation (StdDev/Avg)	6.3%

Particle counts in one-minute interval; looking @ 5 micron and 10 micron bins.

	Aerosol	Plot		Det02 - 5	Det03 - 5	Ratio,	Det02 -	Det03 -	Ratio,
test run / fan status	Source	Point		um	um	Field/Cal	10 um	10 um	Field/Cal
Zero Check 1	ZeroFilter	1		0	0		0	0	
Zero Check 2	ZeroFilter	2		0	0		0	0	
no aerosol; fan off	none	3		115	242	2.10	2	5	2.50
no aerosol; fan off	none	4		91	236	2.59	1	9	9.00
no aerosol; fan off	none	5		93	243	2.61	5	3	0.60
no aerosol; fan off	none	6		104	261	2.51	1	3	3.00
no aerosol; fan 35%	none	7		543	1,154	2.13	85	87	1.02
no aerosol; fan 35%	none	8		138	318	2.30	4	7	1.75
aerosol on; fan 35%	begin inject	9		190,158	490,946	2.58	1,730	4,499	2.60
aerosol on; fan 35%	oil inject	10		304,611	783,820	2.57	2,996	7,415	2.47
aerosol on; fan 35%	oil inject	11		267,628	695,608	2.60	2,763	6,511	2.36
aerosol on; fan 35%	oil inject	12		257,182	668,609	2.60	2,633	6,159	2.34
aerosol on; fan 35%	oil inject	13		242,544	638,430	2.63	2,514	5,722	2.28
aerosol on; fan 70%	oil inject	14		156,408	429,706	2.75	1,642	4,253	2.59
aerosol on; fan 70%	oil inject	15		124,128	329,534	2.65	1,277	3,260	2.55
aerosol on; fan 70%	oil inject	16		129,689	352,110	2.72	1,303	3,401	2.61
aerosol on; fan 70%	oil inject	17		128,736	341,994	2.66	1,340	3,256	2.43
aerosol on; fan 70%	oil inject	18		134,041	359,572	2.68	1,326	3,549	2.68
aerosol on; fan 70%	oil inject	19		129,409	353,136	2.73	1,265	3,355	2.65
aerosol on; fan 25%	oil inject	20		221,602	569,850	2.57	2,166	4,982	2.30
aerosol on; fan 25%	oil inject	21	fail to rec	ord Det2	1,113,374		4,170	9,657	2.32
aerosol on; fan 25%	oil inject	22		404,385	1,049,923	2.60	3,860	8,985	2.33
aerosol on; fan 25%	oil inject	23		405,378	1,051,699	2.59	3,932	8,946	2.28
aerosol on; fan 25%	oil inject	24		421,807	1,108,185	2.63	4,030	9,429	2.34
fan to 80%	oil inject	25							
aerosol on; fan 80%	oil inject	26		106,675	297,665	2.79	1,065	2,854	2.68
aerosol on; fan 80%	oil inject	27		108,567	301,434	2.78	1,111	2,813	2.53
aerosol on; fan 80%	oil inject	28		127,805	360,632	2.82	1,177	3,313	2.81
aerosol on; fan 80%	oil inject	29		153,364	418,783	2.73	1,520	3,968	2.61

	Aerosol	Plot
test run / fan status	Source	Point
fan to 50%	oil inject	30
aerosol on; fan 50%	oil inject	31
aerosol on; fan 50%	oil inject	32
aerosol on; fan 50%	oil inject	33
aerosol on; fan 50%	oil inject	34
aerosol on; fan 50%	oil inject	35
aerosol shut off; fan 50%	stop inject	36
aerosol shut off; fan 50%	none	37
aerosol shut off; fan 50%	none	38
missed reading during cleanup	none	39
aerosol shut off; fan 50%	none	40
aerosol shut off; fan 50%	none	41
fan off; aerosol off	none	42
fan off; aerosol off	none	43
fan off; aerosol off	none	44
fan off; aerosol off	none	45
Zero Check	ZeroFilter	46
Zero Check	ZeroFilter	47+

Det02 - 5	Det03 - 5	Ratio,
um	um	Field/Ca
170,025	459,381	2.70
190,336	529,250	2.78
191,214	531,832	2.78
204,524	559,486	2.74
216,903	553,093	2.55
204,385	547,391	2.68
10,574	30,743	2.91
431	1,288	2.99
197	619	3.14
277	677	2.44
294	907	3.09
257	833	3.24
593	1,899	3.20
103	286	2.78
0	0	
0	n	

Det02 -	Det03 -	Ratio,
10 um	10 um	Field/Cal
1,664	3,961	2.38
1,949	4,629	2.38
1,935	4,503	2.33
2,034	4,869	2.39
2,159	5,072	2.35
2,141	4,928	2.30
96	181	1.89
4	8	2.00
1	6	6.00
17	14	0.82
2	11	5.50
1	3	3.00
2	13	6.50
3	5	1.67
0	0	
0	0	

Attachment 3

Raw data sheets, all tests

Hero plor 2

			1700	0			_
Functional Te	st of	aerosol par	ticle count	er		Jan.2021	
<u> Detector 02</u> - Calibrate	d	Goal: show Detec	tor 3 (field unit, i	non-c		./2/	1
Detector 03 - Field Uni		varies similarly to	the calibrated un	it De	tector 2.	1/2/200	2/
Deta can't be can't after use in	n rad area	Stock tests measure variability	of aerosol across crass-section	n of duc		10100	
Status		0705	02010		0305	03010	
Zero Check 1	א ה	1 119	5		242	5	PI
Zero Check 2	V)	/ 91	1		236	9	DKgo
Bkgd 1 (hoses down)	`/	43	5		243	3	5kgo No
Bkgd Meas 2	/	104	1		, 261	3	1ero
Bkgd Meas 3 FAN	35	543	35		1154	47	tero
Bkgd 4 (hoses up)	35	138	4		318	7	
Bkgd Meas 5	35	190158	1730	Ste	490946	4499	1N300
Bkgd Meas 6	35	304611	7996	ι	783820	745	
Fan at 50% Meas 1	35	267628	2763	2	695608	6571	
Fan at 50% Meas 2	35	257182	2633	3	668609	6159	
Fan at 50% Meas 3	35	242544	2574	4	638850	5722	
Fan at 50% Meas 4	•	156408	1642	TX	429706	4253	
Fan at 70% Meas 1	70	124(28	1277	١	329534	3260	
Fan at 70% Meas 2	40	129689	1303	2	352110	3401	
Fan at 70% Meas 3	70	128736	1380	3	341994	3256	
Fan at 70% Meas 4	70	134041	1326	4	359572	3549	
Fan at 35% Meas 1	4	129409	1265	5	353136	3358	
Fan at 35% Meas 2 🔠	25	221602	2166	TX	569850	4982	
Fan at 35% Meas 3	25	423-	4170	(1113374	9657	
Fan at 35% Meas 4	25	404385	3860	2	1049923	8985	
Fan at 60% Meas 1	25	405378	3932	3	1051699	3996	
Fan at 60% Meas 2	25	- 421807	4030	4	1108185	9429	Misel
Fan at 60% Meas 3	080	4	3	TK	5	~4000	LTXV
Fan at 60% Meas 4@	80	106675	1065	1	297665	2854	
Bkgd Meas 1	80	103567	((()	2	301434	2813	
Bkgd Meas 2	80	127805	1177	3	360362	12313	(3313)
Zero Check	80	153364	1520	14)	418783	3968	
				1			

Functional Test of aerosol particle counter Jan.2021 Detector 02 - Calibrated Goal: show Detector 3 (field unit, non-calibrated) Detector 03 - Field Unit varies similarly to the calibrated unit Detector 2. Det3 can't be cal'd after use in rad area Stack tests measure variability of aerosol across cross-section of duct. Dot205 Status 50 Zero Check 1 to @ 50 Zero Check 2 50 531832 Bkgd 1 (hoses down) 559486 50 **Bkgd Meas 2** 50 **Bkgd Meas 3** Bkgd 4 (hoses up) **Bkgd Meas 5** Bkgd Meas 6 Fan at 50% Meas 1 11950V Fan at 50% Meas 2 50 Fan at 50% Meas 3 Fan at 50% Meas 4 TX Fan at 70% Meas 1 Fus Fan at 70% Meas 2 Fan at 70% Meas 3 Fan at 70% Meas 4 Fan at 35% Meas 1 0 0 Fan at 35% Meas 2 0 0 0 Fan at 35% Meas 3 Fan at 35% Meas 4 Fan at 60% Meas 1 Fan at 60% Meas 2 Fan at 60% Meas 3 Fan at 60% Meas 4 **Bkgd Meas 1 Bkgd Meas 2** Zero Check

	6	3=	MACUT	,	GAS		plop
	Functional Test of	16			CE	Jan.2021	7
			ctor 3 (field unit, n		alibrated)	, / /	ι
	<u>Detector 03</u> - Field Unit Det3 can't be cal'd after use in rad area	20 100 100	the calibrated uni			18/21	
	COL	4 01	97_	, , , ,	1682	7771	
	Status 876	-0.025				2334 As; Fun 60	70/
	Zero Check 1	-M == -	-0.042		2.650	2.815	A
	Zero Check 2 + Z Zol Bkgd 1 (hoses down) Z:67	-0027	-0.041		2.956	3,157	15.2=
	Bkgd Meas 2 2558	-0.026	70,040		2.902	3,112	152530
	Bkgd Meas 3	-0.027	-0.040		2.850	3.086	.0- 50
	Bkgd 4 (hoses up)	-0.025	-0.040		2,945	3.133	
	Bkgd Meas 5 57%	-0.024	-0.039		2.893	3,088	
	Bkgd Meas 6 50 645	-0.030	0,040		2,783	7,976	
30	an at 50% Meas 1	-0,030	2047	~	5um10	UD Gas F	673
/	Fan at 50% Meas 2 Gus	94100	74 00 11		3,790	4,014	15:29: à
	Fan at 50% Meas 3 80%	Fan to	JU. Gusaf		3-628	3.862	., .,
	Fan at 50% Meas 4	Rete	roed Both		3,750	-0	15:300
	Fan at 70% Meas 1	-0,074	+0.017		3,277	3.419	-
	Fan at 70% Meas 2 3/15	-0.078	+ 0.010		3.719	3,952	
	Fan at 70% Meas 3 317	1,426 Gu	1,600 ?		3,587	3 850	
N	Fan at 70% Meas 4154737	1.323	1.464		3.612	3.819	
ww.	Fan at 35% Meas 1 15 1800	1. 403	1.550	-	-tan	30% -	_
	Fan at 35% Meas 215 (33)	(, 266	1,397		6.771	7.253	15737
	Fan at 35% Meas 3	1. 131	1.307		6.389	6.725	55:30
	Fan at 35% Meas 4	1,221	1,358		6,058	6.577	34.00
20:00	Fan at 60% Meas 1 (00%)	1.332	1,444		6,253	6. 552	-1.00
	Fan at 60% Meas 2	1. 436	1,570		6,190	6-541	
	Fan at 60% Meas 3	1.322	1.446		6.081	6.577	
	Fan at 60% Meas 4	13:25	1.474		6,562	6,867	153600
:27:50	Bkgd Meas 1	(-336	1-470		6.276	6,645	36:50
	Bkgd Meas 2	1. 369	(,50/		VA	Nau	
1-236	Be ro Check	1.253	1, 377			10 956	
120							'

GAS. p2 on4

	ł	600	P	(
Functional Test of	aerosol par	ticle counter	SE	Jan.2021	
Detector 02 - Calibrated	Goal: show Detec	tor 3 (field unit, nor	n-calibrated)		
Detector 03 - Field Unit	IVaries similarly to	the calibrated		2 2 2 -	
Det3 can't be cal'd after use in rad area	Stack tests measure variability	of aerosol across cross-section of a	duct.	2-2-05	-7.4
Status	#41	#92	Gaz N	2.25 psi to	m803
ر Zero Check 1 (جر عرفی)	3,681	3,926	3,077	3,240	15.5300
Zero Check 2 38:30	3,948	4.259	2,848	3091	533
Bkgd 1 (hoses down) 39	3.963	4,135	2,985	555.E	
Bkgd Meas 2 3430	12 (0) 40	3, 945	3001	3,224	
Bkgd Meas 3	4,604	4,473	3,234	3,419	
Bkgd 4 (hoses up) いかつ	5,436	4,219	2,940	23,157	
	(914)	une Ug	- 2,878	3, 109	
Bkgd Meas 6 、 く 以いり Fan at 50% Meas 1 、くらいない	4.72	50(9	2	5 P5, Fan	202
	7.51	5,833	3,117	- 3,373	155800
Fan at 50% Meas 2 419	4 929	5, 253	3,21:	73,432	58:30
Fan at 50% Meas 3	5. (29	5, 454	3,20	4 3, 448	
Fan at 50% Meas 4	5,094	5, 393		3 274	
Fan at 70% Meas 1 Fan at 70% Meas 2	FAd	5, 27/	3,50	7,660	1500 W
Fan at 70% Meas 3 (グェイラン		3,023	200	7 3,226	
Fan at 70% Meas 4	2.939	3,156	7 10		
Fan at 35% Meas 1 4650	- 49-7	3,386	>, (4)	7,703	_
Fan at 35% Meas 2 44.0		3.267	2020	JPS) tan	80
Fan at 35% Meas 3		3 483	270	1 4,240	1602 30
Fan at 35% Meas 4 483	2,844	3,077	3 32	360	160 300
Fan at 60% Meas 1	2,706	2,936	3116	3.37/	
Fan at 60% Meas 2	3.074	3,333	3,40	53,679	16:04:37
Fan at 60% Meas 3			3, 160	1.00	16:05
Fan at 60% Meas 4	my +	oget	4	PS)	1
Bkgd Meas 1	Stal	ell gas	4, 282	4,527	16:06:00
Bkgd Meas 2	6	visible.	3.900	4,123	16:06 30
Zero Check		(7)	4.315	4,678	160700

5P6 03 0F4

Functional Test of		tere 2 (field	25	Jan.2021	80
<u>Detector 02</u> - Calibrated · Detector 03 - Field Unit		ctor 3 (field unit, no the calibrated unit			0
Det3 can't be cal'd after use in rad area					7
Status	#41	92	#91	#92	54
Zero Check 1	4.288	4,00	5.752	6113	16
Zero Check 2	3,235	4,016	5,705	6036	
Bkgo Thoses down) 09.17	4,001	4,253	5.865	6,218	16
Bkgd Meas 2	3.615	3,002	5. 779	6.15t	
Bkg Meas 3	4 105 F	5	-8	35	10
Bkgd 4 (hoses up) 161000	4,317	6, 193	6.587	7.001	16
Bkgd Meas 5	51799	2017	6,744	1.178	
Bkgd Meas 6 (611 00	4,100	5. III 5. 245	6,583	1,053	.,
Fan at 50% Meas 1	4/14	J 629	6.140	7, (21	16
Fan at 50% Meas 2 1 2	4623	4845	6,691	osi From	È
Fan at 50% Meas 3 Fan at 50% Meas 4	5, 38	5,606	4,961	5 322	16
Fan at 70% Meas 1	4.691	5,005	537,0	5. 725	162
Fan at 70% Meas 2	- gas to	6 P8	4.947	5 365	
Fan at 70% Meas 3 16 1339	5.539	5 840	4.748	5182	16:
Fan at 70% Meas 4 16(400	5.614	5940	4.497	4.843	
Fan at 35% Meas 1	5.387	6,683	4-770	5116	16
Fan at 35% Meas 2	5,832	6-236	4.220	4.662	
Fan at 35% Meas 3	6.085	6.404	7.792	5,208	
Fan at 35% Meas 4	5,590	5.692	5 PS	502sF	m
Fan at 60% Meas 1 61739	9.63F	6,030	7.123	7.796	16
Fan at 60% Meas 2 6 1800	9.64+	6.08+	6,520	7.134	
Fan at 60% Meas 3	to T/19		7.368	8.059	
Fan at 60% Meas 4 (61900)	5.50	6.141	7.149	8012	_
Bkgd Meas 1	(2.20	5.903 903	7479	7, 764	16
Bkgd Meas 2 Zero Check (6:70:30	6. 750	6, 400	To - 27	0, 176	

5.123 15.534 16:35:00 5,615 6.060 3530 8.426 5.814 5.223 5,659 5.058 5.397 16,37,00 5-284 5.655 3730 5,487 5,993 3800 to 4750 50% fuy 6.614 17.081 16:39:30 6,913 7,376 1640,00 6.216 6.320_ 7.013 17,599 16:41:00 6.565 7.045 16:41:30 6.647 7,155 4200 6.728 16:43:00 bug of Fon 50% 0-147 16:44:37 0.032 0.041 16.57 04 -0,070